





UPSaver® by Borri,
400 kW to 12.8 MW
modular series
for the data center industry,
totally configurable,
quickly scalable,
with high efficiency
and low TCO.

# The UPSaver® philosophy

UPSaver® is a complete, very high efficiency, multi-functional and fully adaptable power protection system for mission critical applications. The flexibility of the system is achieved by using power modules, which can configure a wide range of modular systems.

UPSaver® is a permanent saving system that continuously monitors the mains to guarantee high quality power to your data center equipment at minimum energy usage.



## **Applications**

Cloud

Data servers

Networking services

Telecommunication equipment

Critical cooling

Saving energy is one of the main focus in the data center industry, due to rising energy bills and environmental constraints.

Improving a data center PUE (Power Usage Effectiveness) is therefore a target for owners and managers, whilst being flexible to cope with such a fast changing market.

With respect to UPS systems, all these needs must translate into:

- High efficiency
- Modularity
- Low total cost of ownership

Borri's commitment for the data center industry is to develop innovative customized technologies for delivering high efficiency power supply solutions.





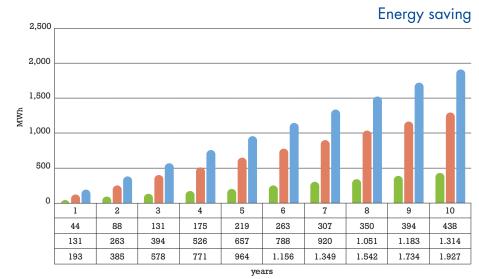
# The UPSaver® system

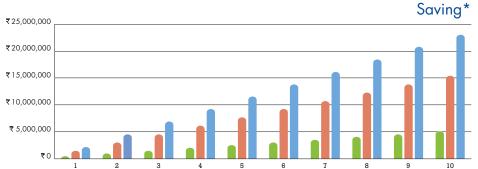
- 99.5% maximum efficiency
- Comprehensive set of configuration options
- High system expandability
- Hot maintenance and system resizing, no need to switch to bypass line
- High power density
- Flexible mechanical installation



Save energy to empower your business: with UPSaver® dynamic mode of operation you choose how much you save

10 years' savings per 500 kW load using UPSaver® instead of a common double conversion UPS





UPSaver® Green Conversion 

UPSaver® strategy (Green Conversion/UHE technology)

UPSaver® pure Ultra High Efficiency

This study has been done in collaboration with the Measurement, Reliability and Quality Laboratory of the Information Engineering Department at University of Florence



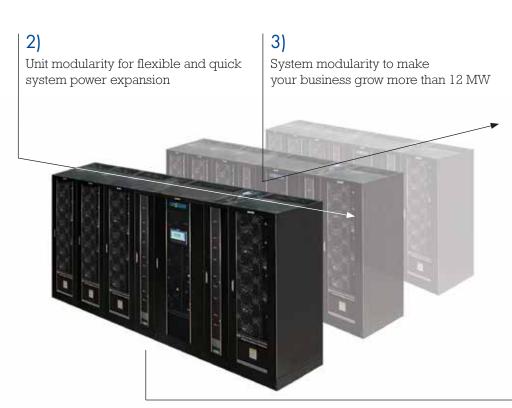
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1)

## 4 level modularity





# 4 modes of operation

UPSaver® can work in all IEC EN 62040-3 classified modes of operation.

## Double High Efficiency:

all the on-line double conversion protection (VFI-Voltage frequency independent mode), at

96%

efficiency with Borri patented Green Conversion® technology.

### ECO mode:

suitable for stable mains, in VFD (Voltage Frequency Dependent) mode of operation achieving

98% efficiency.

## Very High Efficiency\*:

maximum efficiency in unstable mains conditions with Active Filtering, the Borri VI (Voltage Independent)

mode of operation achieving

97%

efficiency.

## Ultra High Efficiency\*:

the most innovative technology for data center equipment total protection with

99.5%

efficiency and minimum total cost of ownership.

UPSaver Mode to always feed the load with the highest quality power at the highest efficiency.

\* conditions apply



4)

Synchronized systems modularity for seamless transfer between two independent power streams



A stream

B stream



- Easy connection system:
   with UPSaver® I/O module any
   maintenance or system configuration
   operation is easy, safe and can be
   carried out without switching to
   bypass line.
- Configuration options:
  - Centralized static bypass
  - Distributed static bypass
  - Centralized battery
  - Modular battery.
- Easy installation even where there is no raised floor thanks to top or bottom cable entry.
- The connection of the modules to the I/O module is made with flexible cables, allowing customized system layout, like L-shape or back to back, whilst ensuring maximum connection reliability.

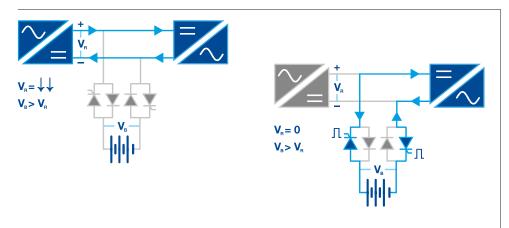




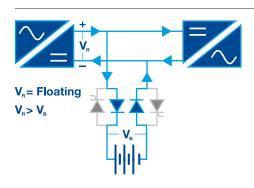
# Inside the technology

# Borri patented Green Conversion technology and battery control techniques

Green Conversion technology is based on a patented control algorithm, managing the battery-inverter subsystem in order to enhance double conversion efficiency and extend battery life.



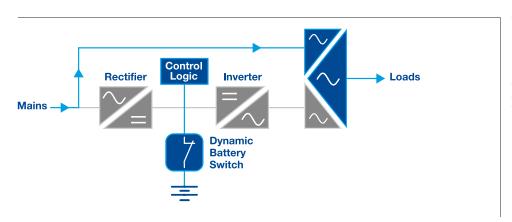
When battery is charged and mains are stable, it is protected from the DC-link ripple by a Green Conversion solid state dynamic battery switch, acting as a digital filter eliminating the chief cause of battery ageing. Green Conversion inverter control enhances system efficiency by reducing IGBTs commutation losses. During mains outages Green Conversion controls the dynamic battery switch SCRs and the battery feeds the inverter.



Battery is charged controlling the dynamic battery switch diodes on an intermittent basis, as per battery manufacturers recommendations, or after a discharge has occurred.

# UHE technology for maximum efficiency

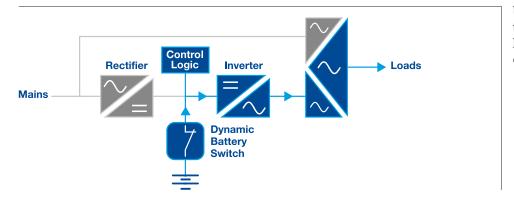
Ultra High Efficiency (UHE) technology is the Borri off-line mode.
Based on a sophisticated control technique, 99.46% efficiency is achieved in UHE mode, whilst protecting data center loads from power quality loss.



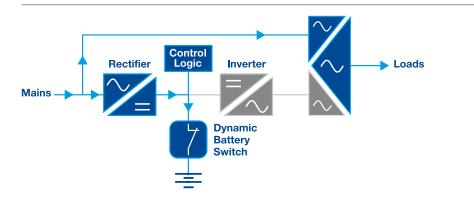
Ultra High Efficiency normal mode of operation: UHE control logic protects critical loads by monitoring power mains quality, while feeding them via the static bypass line.

Rectifier and inverter are in "deep stand-by". Efficiency is 99.46%.





Ultra High Efficiency on-line mode: the inverter feeds power to critical loads whenever mains quality is outside tolerance limits.



Ultra High Efficiency interactive mode: if input mains stability and reliability is outside preset limits, Ultra High Efficiency interactive mode of operation is activated. Loads are fed by the mains and the inverter is turned on and off by the control logic to stabilize UPS output and the rectifier keeps full battery capacity. That's what we call Very High Efficiency (VHE) mode. Efficiency is 97%, due to the transient inverter and rectifier contribution to overall losses.



Data center loads must have a grade of immunity to power disturbances to be compliant with EMC international standards and product development guidelines (i.e. ITIC/CBEMA curve). Borri UHE technology protects data center loads by monitoring mains quality, enabling on-line operation whenever disturbances approach load immunity limits.

The maximum of system efficiency is thus achieved taking advantage of data center load's built-in immunity to power quality issues, whilst ensuring them the protection they actually need.

Borri innovative technologies maximize environmental sustainability and minimize TCO (Total Cost of Ownership) in data center dedicated UPS. Thanks to its high energy efficiency solutions and the reduction of maintenance costs, Borri is proving to be the ideal partner wherever PUE reduction is a primary goal.



## Features and benefits

- Patented Green Conversion providing high efficiency and battery care technology for continuous savings on operating and maintenance expenditure.
- Current Parallel Mode (CPM)
   cancelling circulating currents
   between the power modules, thus
   enhancing system's efficiency and
   ensuring reliable expansion up to
   full power.
- UPSaver Mode providing best efficiency in all conditions: DHE double conversion 96% efficiency, VHE\* active filtering 97%, ECO mode 98%, UHE\* highest efficiency 99.5%.
- Four modularity levels for maximum flexibility and quick maintenance.
- I/O unit specific design providing real hot expandability and maintainability, with no downtime and no bypass operation.
- Load based module shutdown for highest efficiency at light load.
- Backfeed bypass contactor for complete protection and operators' safety without additional installation costs. \*
- Minimum TCO (Total Cost of Ownership) and best PUE (Power Usage Effectiveness) for low environmental footprint data centers.

## Main options

- Centralized static bypass.
- Modular battery.
- Transformers/autotransformers for isolation or voltage adjustment.
- Battery voltage temperature compensation.
- Associated battery cabinets for long autonomy times.
- Parallel kit for load sharing.
- Load-sync for single UPS units.
   Load-sync box for two sets of paralleled UPS.

## Battery life care

Preserving battery's health is a key to capital expenditure protection and full availability of mission critical applications. UPSaver® comes with advanced charging and battery managing features, allowing for best battery performance and extended battery lifetime:

- Green Conversion Battery Care with adjustable cyclic charge (14-2 typical) providing 100% battery service life and maximum energy savings.
- Dynamic Charging Mode (DCM): automatic setting of battery charging current, with feeding priority to output loads, ensuring low charging times for long autonomy applications.
- Battery charging voltage temperature compensation to prevent excess battery charging and overheating.
- Automatic and manual battery test to detect any deterioration in battery performance.



# Advanced connectivity and remote diagnostics

- Touch screen display with easy to use interface and guided set up procedures.
- Access to UPS data via the most common communication protocols.
- Remote diagnostics and preventive monitoring by Borri Guardian Net, preventing unpredictable anomalies to become failures, by warning and alarm notification and status reports.

UPSaver® is a ready-to-use solution in high availability data center maintenance programs.







## **UPSAVER** technical data

Rating (kVA)	400	600	800	1000	1200	1400	1600
N nominal power (kW)	400	600	800	1000	1200	1400	1600
N+1 nominal power (kW)	200	400	600	800	1000	1200	1400
UPS dimensions WxDxH (mm)*	2350x970x2100	2950x970x2100	3900x970x2100	4500x970x2100	5100x970x2100	6800x970x2100	7400x970x210
UPS weight (kg)*	1660	2260	2920	3590	4190	4960	5560
Battery configuration	External 360 to 372 cells, VRLA (other options)						
nput	1						
Connection type	Hardwired 4w (rectifier), 4w (bypass)						
Nominal voltage	400 Vac 3-phase with neutral (rectifier), 380/400/415 Vac 3-phase with neutral (bypass)						
Voltage tolerance	-20%, +15% (rectifier); ±10% (bypass)						
Frequency and range	50/60 Hz, 45 to 65 Hz						
Power factor	0.99						
Current distortion (THDi)	<3%						
Output							
Connection type	Hardwired 4w						
Nominal voltage	380/400/415 Vac 3-phase with neutral						
Frequency	50/60 Hz						
Voltage regulation (VFI)	Static: ±1%; dynamic: IEC/EN 62040-3 Class 1						
Power factor	Any power factor (leading or lagging) up to 1, without power derating						
Overload capability	Inverter: 125% for 10 min, 150% for 1 min; bypass: 150% continuous, 1000% for 1 cycle						
AC/AC efficiency**	Up to 99.5%						
Classification as per IEC/EN 62040-3	VFI-SS-111						
Connectivity and function extensions	1						
Front panel	10" color touch screen display, 1024x600 pixels						
Remote communication	Included: serial RS232 and USB; input terminal block (remote emergency power off, battery circuit breaker aux. cont., external maintenance bypass circuit breaker aux. cont., diesel mode aux. cont., external output circuit breaker aux. cont., remote transfer to bypass mode); SPDT contact relay board; ModBus-RTU (RS485); Optional: ModBus-TCP/IP (Ethernet); ModBus-RTU to PROFIBUS DP adapter						
Optional function extensions	Isolation transformer; custom battery cabinets; wall-mounted battery fuse switch box; battery thermal probe; parallel kit; load-sync for single UPS and load-sync box (2 UPS systems); other options on request						
System	•						
Protection degree	IP 20						
Color	RAL 9005						
Installation layout	Wall, back to back and side by side installation allowed						
Accessibility	Front and top access, bottom and top cable entry						
Parallel configuration	Up to 8 UPS, for a total of 12.8 MW						

<sup>\*</sup> referred to distributed battery, distributed static switch, bottom cable entry. For other configurations contact our sales team \*\* according to IEC/EN 62040-3

## Other features

Operating temperature	0°C to +40°C		
Storage temperature	-10°C to +70°C		
Altitude (AMSL)	< 1000 m without power reduction, > 1000 m with reduction of 0.5% per 100 m		
Audible noise at 1 m (dBA)	<50 (UHE)		
dards and certifications			
Quality assurance, environment, health and safety	ISO 9001:2008, ISO 14001:2004, BS OHSAS 18001:2007		
Safety	IEC/EN 62040-1		
EMC	IEC/EN 62040-2		
Environmental aspects	IEC/EN 62040-4		
Test and performance	IEC/EN 62040-3		
Protection degree	IEC 60529		
Marking	CE		



## **UPSAVER** series options

OF SAVER Series Options	Description	When do I use it		
CONSTRUCTION	Parallel kit	When the unit is to be paralleled for load sharing		
LOAD A LOAD B	Load-sync for single units	To synchronize single units' output for no-break load transfers by downstream static transfer switches		
LOAD A LOAD B	Load-sync box for two sets of paralleled UPS	To synchronize the output of two paralleled UPS systems for no-break load transfers by downstream static transfer switches		
Bypass Output Included	Backfeed protection bypass contactor (distributed static bypass version)	To be fully protected against backfeed energy upon static bypass failure		
TRANSFORMER ORA TRANSFORMER CABINET	Isolation transformer in extended cabinet	To galvanically isolate UPS from load or to change system's earthing arrangement		
Name	Battery temperature probe	For charging voltage compensation with temperature (10 m cable length)		
Included	Dry contact relay card	To send UPS status to PLC's, SCADA's or AS400's by voltage free SPDT contacts		
Included	RS485 ModBus-RTU port	To send UPS status to BMS's by RS485 connection and ModBus-RTU protocol.  For telemonitoring and teleservice		
	Input terminal block for remote EPO	When the Emergency Power Off (EPO) has to be commanded by a remote control button		
	Input terminal block for external manual bypass switch auxiliary contact	When there is an external maintenance bypass switch, for state monitoring		
	Input terminal block for external battery switch auxiliary contact	When there is an external battery switch, for state monitoring		
	Input terminal block for diesel mode contact	When battery recharge has to be inhibited over genset operation		
	Input terminal block for external output circuit breaker	When there is an external output breaker, for status monitoring		
Included	Input terminal block for remote bypass transfer	When the transfer to bypass mode can be commanded by an external contact		



### Who we are

Borri Group is a global provider of power electronics systems and solutions for harsh industrial and demanding commercial and ICT secure power requirements merging eighty years of experience in developing, manufacturing and supplying uninterruptable power systems and solutions.

The Research and Development Team's expertise combines AC and DC power technologies spanning the worlds of both conventional and renewable energy, to provide innovative solutions for tomorrows problems.

The company is comprised of three business units: Industrial Power,
Critical Power and Renewable Power,
headquartered in Bibbiena, Italy.
Borri's latest products, based on Green
Conversion operation, guarantee the best
PUE for green data centers: proof of the ongoing company commitment to innovation.

Thanks to its highly skilled custom engineers Borri controls in-house the entire process: from feed studies to design, production and after-sales service guaranteeing state-of-the-art solutions. Based in Italy with over 15,000 m² production area and a large high power test field, Borri can depend on its more than 80 years of experience and multidisciplinary research and development to serve our customers best.



Borri Headquarters and Factory

#### **Borri S.p.A**

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Regional Offices

#### **New Delhi**

A 25, 1st Floor, Mohan Co-Operative Industrial Estate, Mathura Road, New Delhi - 110 044. Phone: +91 11 4754 8505/511

#### Kolkata

Bhakta Tower, Plot No. KB22, 2<sup>nd</sup> & 3<sup>rd</sup> Floor, Salt Lake City, Sector - III, Kolkata - 700 098. Phone: +91 33 4021 3535/3536

#### Mumbai

C/203, Corporate Avenue, Atul Projects, Near Mirador Hotel, Chakala, Andheri Ghatkopar Link Road, Andheri (East), Mumbai - 400 099 Phone: +91 22 3385 6201

#### Chennai

10th Floor, Prestige Center Court, Office Block, Vijaya Forum Mall, 183, N.S.K Salai, Vadapalani, Chennai - 600 026 Phone: +91 44 3024 7236/200

#### Coimbatore

No. B-15, Thirumalai Towers, No. 723, 4th Floor, Avinashi Road, Coimbatore - 641 018 Phone: +91 422 420 4018

#### Hyderabad

No. 205-208, 2<sup>nd</sup> Floor, Block 2, White House Kundan Bag, Begumpet, Hyderabad - 500 016 Phone: +91 40 4567 1732

#### Bengaluru

II Floor, AL-Latheef Building, 2/1, Union Street, Off: Infantry Road, Bengaluru - 560 001 Phone: +91 80 2286 1081/78

#### Kochi

Door No. 50/1107A9, JB Manjooran Estate, 3<sup>rd</sup> Floor, Bye Pass Junction, Edappally, Kochi - 682 024 Phone: +91 484 2801 921 Branch offices

#### Chandigarh

SCO 4, First Floor, Sector 16, Panchkula, Chandigarh - 134 109 Phone: +91 1762 521 138

#### Dehradun

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#### Lucknow

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#### **Guwahati**

House No 02, Rajgarh Girls High School Road (Behind Rajgarh Girls High School) , Guwahati - 781 007 Phone: +91 361 245 0322/245 1987

#### Patno

204, Fraser Road, Hemplaza, 2<sup>nd</sup> Floor, Patna - 800 001 Phone: +91 612 220 0657

#### Ranchi

202 & 203, Bardwan Compound, Lalpur, 2<sup>nd</sup> Floor, Ranchi - 834 001 Phone: +91 651 221 4071

#### Bhubaneswar

N-2/72 Ground Floor, IRC Village, Nayapally, Bhubaneswar - 751 015 Phone: +91 674 255 0760

#### Jaipur

Plot No. J-6, Scheme-12B, Sharma Colony, Bais Godown, Jaipur - 302 019 Phone: +91 141 221 9082

#### Bhopal

Plot No. 160, Devashish Complex, 2nd Floor, Zone-I, MP Nagar, Bhopal - 462 011 Phone: +91 755 276 4202

#### Nagpur

Plot No.173, Ground Floor, Utkarsh Ashwini Appts, RPTS Road, Laxmi Nagar, Nagpur - 440 022 Phone: +91 712 228 6991/228 9668

#### **Ahmedabad**

A-101/102, Mondeal Heights, Beside Hotel Novotel, Near Iscon Circle, S G Highway, Ahmedabad - 380 015 Phone: +91 79 6134 0555

#### **Pune**

302, 3 rd Floor, Swastik Chambers, Above ICICI Bank, Off Karve Road, Erandwane, Pune - 411 004 Phone: +91 84 5201 4036

#### Madurai

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